# Integrated Circuit Packaging

2014 Edition

Written by: Frank Muscolino and Scotten W. Jones Illustrated and edited by: Scotten W. Jones



			Table of Contents
1	Welc	ome	1
	1.1	About IC Knowledge	1
	1.2	IC Knowledge Products	1
	1.3	License	1
	1.4	Disclaimer	2
	1.5	Copyright	3
	1.6	Report Outline	3 3
	1.7	What This Report is Not	
	1.8	About The Author	3
2	The I	Packaging Market and History	4
	2.1	Introduction	4
	2.2	A Brief History of Assembly Services	4
	2.3	The Assembly and Test Market Size	5
3	Pack	age Types	7
	3.1	Introduction	7
	3.2	JEDEC	8
	3.3	The Packaging Market by Package Type	8
	3.4	Package Types	9
	3.5	Shipping	14
	3.6	Conclusion	14
	3.7	References	15
4	Pack	aging Process Overview	16
	4.1	Introduction	16
	4.2	Leadframes and Substrates	16
	4.3	Leadframe Assembly	20
	4.4	Multi Layer Ceramic Assembly	30
	4.5	Substrate Assembly	30
	4.6	Flip Chip Assembly	32
	4.7	Conclusion	33
5	Wafe	r Level and Multi Chip Packages	34
	5.1	Introduction	34
	5.2	Wafer Level Packages	34
	5.3	Simple Multi Chip Packages	34
	5.4	2D System in Package (SiP)	34
	5.5	2.5D Packaging	36
	5.6	Stacked Die	38

			Table of Contents
	5.7	3D Packaging	39
	5.8	Conclusion	39
6	Green	n Packages	40
	6.1	Introduction	40
	6.2	Green packaging	40
	6.3	Wafer level packaging	44
	6.4	Conclusion	44
7	Packaging Materials		46
	7.1	Introduction	46
	7.2	Organic Substrates	47
	7.3	Bonding wire	47
	7.4	Leadframes	48
	7.5	Molding compound	48
	7.6	Die attach	48
	7.7	Common Materials	49
	7.8 7.9	Conclusion References	49 49
	1.9	References	49
8	Packaging Cost		50
	8.1	Introduction	50
	8.2	Package Costing	50
	8.3	Cost calculations	50
9	Test		52
	9.1	Introduction	52
	9.2	Test equipment	52
	9.3	Test Costs	57
	9.4	Burn-in	61
	9.5	Conclusion	61
	9.6	References	61
10	0 Qualification		62
	10.1	Introduction	62
	10.2	Statistical process control	62
	10.3	Accelerated testing	62
	10.4	Acceleration factor	64
	10.5	Conclusion	64

			Table of Contents
11	Selec	ting and Managing Packaging Foundries	65
	11.1	Introduction	65
	11.2	Choosing a subcontractor	65
	11.3	Monitoring performance	66
	11.4	Conclusion	66
12	Profi	les of the Top 10 OSATs	67
	12.1	Introduction	67
	12.2	ASE Group	67
	12.3	Amkor Technologies	69
	12.4	Silicon Precision Industries (SPIL)	71
	12.5	STATS ChipPac	72
	12.6	Powertech Technology (PTI)	73
	12.7	Jiangsu Changjiang Electronics Technology Co Ltd (JCET)	74
	12.8	J-Devices	75
	12.9	United Test and Assembly Center Ltd. (UTAC)	76
	12.10	ChipMOS	77
	12.11	Chipbond	78

# 1.0. Welcome

Welcome to the IC Knowledge - 2014 Integrated Circuit Packaging Report. We would like to thank you for choosing IC Knowledge. We believe the IC Packaging Report you have purchased is the most comprehensive, accurate and up-to-date IC Packaging information available. This report is designed to be self explanatory, but if you have a question we will answer a reasonable number of e-mails for 12 months after the purchase date. Our e-mail address is info@icknowledge.com. We hope you find our report interesting and that it meets your needs.

## 1.1. About IC Knowledge

IC Knowledge was founded in the year 2000 by a group of wafer fabrication technologists and management specialists. IC Knowledge is dedicated to offering the finest training and reference materials available to the semi-conductor industry.

# 1.2. IC Knowledge Products

- Integrated Circuit Packaging this report.
- Integrated Circuit Cost and Price Model a Microsoft Excel based cost model that uses dropdown menu selections to generate manufacturing cost and selling price for most low power silicon integrated circuit products.
- MEMS Cost and Price Model a Microsoft Excel based cost model that uses dropdown menu selections to generate manufacturing cost and selling price for most MEMS products.
- Discrete and Power Products Cost and Price Model a Microsoft Excel based cost model that uses dropdown menu selections to generate manufacturing cost and selling price for most high power silicon integrated circuit and discrete products.
- Strategic Cost Model a forward looking cost model that provide detailed wafer cost, equipment and materials projections for logic to 5nm and memory to 12nm. This model is now company and node specific.
- Strategic Forecast Report an examination of trends in the semiconductor industry including the market, foundries, technology, costs, materials and equipment.
- 300mm and 450mm Watch a database of all existing and announced 300mm and 450mm fabs and companion analysis.

#### 1.3. License

IMPORTANT-READ CAREFULLY: This License agreement ("LICENSE") is a legal agreement between you ("INDIVIDUAL") and IC Knowledge LLC. By installing, copying or otherwise using the IC Packaging report ("REPORT"), you agree to be bound by the terms of this LICENSE.

The REPORT is protected by copyright laws and international copyright treaties, as well as other intellectual property laws and treaties. The MODEL is licensed, not sold.

#### 1.3.1. DEFINITIONS

- LICENSE a legal agreement covering the allowable use of the REPORT.
- REPORT the IC Knowledge LLC 2014 IC Packaging report comprised of an Adobe Acrobat file containing text, figures and tables.
- INDIVIDUAL the person that purchases the REPORT and is licensed to use the REPORT.
- COMPANY a company employing the Individual at the time the Individual purchases the REPORT.

#### 1.3.2. LICENSE: This LICENSE grants the INDIVIDUAL the following rights.

- The INDIVIDUAL may save a single copy of the REPORT on a private local hard drive or private directory on a network hard drive.
- The INDIVIDUAL may make a single copy of the REPORT as may reasonably be required for backup.
- The INDIVIDUAL may make use of the information contained in the REPORT in the preparation of reports and analysis used to further the interests of the COMPANY or INDIVIDUAL.

 The INDIVIDUAL may make limited use of the information contained in the REPORT for the preparation and delivery of presentations provided such information is clearly identified as being copyright IC Knowledge LLC all rights reserved.

# 1.3.3. LIMITATIONS: The following rights are explicitly excluded.

- The INDIVIDUAL may not at any time save the REPORT on any medium where multiple people have access
  to the location where the file is stored.
- The INDIVIDUAL may not resell, rent or redistribute the REPORT.
- The INDIVIDUAL may not use the REPORT to provide information for multiple third parties.

#### 1.3.4. COPYRIGHT

All title and copyrights in and to the REPORT (including but not limited to any images, photographs, animations, video, audio, music, text and "applets," incorporated into the REPORT), any copies of the REPORT, are owned by IC Knowledge LLC. IC Knowledge LLC reserves all rights not specifically granted under this License.

#### 1.3.5. PROPRIETARY DATA

The INDIVIDUAL agrees not to make any attempts to "hack" or guess the password used by IC Knowledge LLC to protect the REPORT from page and or figure extraction and editing.

#### **1.3.6. UPDATES**

Included in the price of the REPORT is any and all updates made to the 2006 REPORT. Such updates may or may not be generated at the sole discretion of IC Knowledge LLC.

#### 1.3.7. ASSIGMENT

- The INDIVIDUAL may be changed at any time to any employee of the COMPANY by notifying IC Knowledge LLC by e-mail of the change. E-mail notification should be sent to info@icknowledge.com.
- In the event that the COMAPNY is acquired by another Company, the acquiring company will become the COMPANY under this agreement once IC Knowledge LLC has been notified by e-mail of the change. E-mail notification should be sent to info@icknowledge.com.

#### 1.3.8. NON-WAIVER

• No failure of IC Knowledge LLC to strictly enforce any term, right or condition of this LICENSE shall be construed as a waiver of such term, right or condition for the purpose of any subsequent occasion or event.

## 1.3.9. CHOICE OF LAW; JUDISDICTION

• This LICENSE shall be interpreted and governed by the laws of the state of Massachusetts.

#### 1.3.10. **VALIDITY**

• If any term or provision of this LICENSE shall be determined to be invalid or unenforceable under applicable law, such provision shall be deemed severed from this LICENSE, and the remaining provisions of this Agreement shall remain in full force and effect.

#### 1.3.11. TERMINATION

Without prejudice to any other rights, IC Knowledge LLC may terminate this LICENSE if the INDIVIDUAL fails to comply with the terms and conditions of this LICENSE. In such event, the INDIVIDUAL must destroy all copies of the REPORT.

### 1.4. Disclaimer

We believe the information presented in this publication to be accurate and representative of general integrated circuit industry practices. Much of the information in this report is compiled from technical journals and other secondary sources. IC Knowledge does not warranty the accuracy of the information presented in this report in any

way. It is up to the user to determine whether the information presented is applicable to the situation the user is interested in.

# 1.5. Copyright

This report is copyright IC Knowledge © 2000-2014, all rights reserved. No part of this report may be reproduced, retransmitted, stored on a network or file server in a directory where multiple people have access or distributed in any form or by any means without prior written permission of IC Knowledge. The purchaser of this report is entitled to maintain one copy of this report stored on a single computer in a private directory and additional copies as may be reasonably required for back-up.

## 1.6. Report Outline

This report is broken up into 12 chapters:

- Chapter 1 Welcome
- Chapter 2 The Packaging Market and History
- Chapter 3 Package Types
- Chapter 4 Packaging Process Overview
- Chapter 5 Wafer Level and Multi Chip Packaging
- Chapter 6 Green Packages
- Chapter 7 Packaging Materials
- Chapter 8 Packaging Costs
- Chapter 9 Test
- Chapter 10 Qualification
- Chapter 11 Selecting and Managing Packaging Foundries
- Chapter 12 Profiles of the Top Ten OSATs

# 1.7. What This Report is Not

This report is meant to give the reader an understanding of integrated circuit packaging trends.

- We discuss general market trends, but this is not a market research firm and we are not in the business of fore-casting the market. For market research and forecasts we recommend IC Insights at www.icinsights.com.
- This report presents some discussion of packaging costs, for detailed packaging costs we recommend or IC Cost and Price Model.

#### 1.8. About The Author

Frank Muscolino is a packaging industry insider with over 20 years of experience. Frank has served in a variety of engineering, management and sales positions within the industry including sales manager for one of the ten largest packaging foundries. Frank has a Masters Degree in Chemistry from Clarkson University.